

**ABSTRACT**

A card and business form assembly (10) and method for making same. The assembly includes a printable carrier sheet (12) having a card (14) that is releasably attached to the sheet by a backer (16). The method for making this assembly includes

5 introducing a tag web (60) into a printing press; printing indicia (30) on the tag web; applying a first layer of lamination (28) and a second layer of lamination (42) by adhesive means onto bottom surface of the tag stock (18); bonding all the materials including the first and second layers of lamination and the tag web using UV light; cooling the tag web; die cutting the cards; die cutting the backer; forming line feeding

10 holes (109) adjacent to the side edges of the tag web; forming perforations to separate predetermined sections of the tag web; and feeding perforated tag web into a fan fold machine (106) for fan folding into the finished product.